Qty:

50 Um:

Each

: MOUNTING BRACKET

: D2581

: N/A

: A1

D2581 REV A1

: 10/08/2008

Date:

Friday, 01/08/2008 10:42:35 AM

User:

Julie Lecocq

## **Process Sheet**

**Drawing Name** 

**Part Number** 

Material

**Due Date** 

**Drawing Number** 

**Project Number** 

**Drawing Revision** 

Customer

: CU-DAR001 Dart Helicopters Services

S.O. No. :

Job Number **Estimate Number**  : 40895

: 10604

P.O. Number

: 01/08/2008 This Issue

Prsht Rev.

: NC

: //

: 40086

: SMALL /MED FAB Type

**Previous Run** 

Written By

First Issue

Checked & Approved By Comment

SM : Est. D 01.07.17 Added info to step 2

**Additional Product** 

Job Number:



Seq. #:

**Machine Or Operation:** 

Description:

1.0 M304S11GA

304/316 0.125 Sheet

Comment: Qty.: 0.0196 sf(s)/Unit

304/316 .125 Sheet

Total: 0.9818 sf(s)

(M304S0125) Batch: 108156

2.0



**Comment: FLOW WATER JET** 

1-Cut as per Dwg D2581

Dwg Rev: 4

Prog Rev:

B8-8-12

2-Deburr if necessary

QC2 3.0



B 8-8-17

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

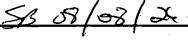
BRAKE NC 5.0

NC BRAKE



Comment: NC BRAKE

Form as per Dwg D2581 using CNC Brake





## **Dart Aerospace Ltd**

W/O: WORK ORDER CHANGES											
DATE	STEP PROCEDURE CHANGE		STEP PROCEDURE CHANGE		STEP PROCEDURE CHANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
		<b>₹</b>									
		·		·							
		<b>§</b>									

Part No: _	PAR	#: Fault Category	: NCR: Yes	No <b>DQA</b> :	Date:
			QA: I	N/C Closed:	Date:

NCR: WORK ORDER NON-CONFORMANCE (NCR)								
		Description of NC	Corrective Action Section B			Verification	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	Approval QC Inspector
		;						
	-							
						•		
							1	

NOTE: Date & initial all entries

Date: User: Friday, 01/08/2008 10:42:35 AM

Julie Lecocq

**Process Sheet** 

Customer: CU-DAR001 Dart Helicopters Services

**Drawing Name: MOUNTING BRACKET** 

Job Number: 40895

Part Number: D2581

Job Number:



Seq. #:

**Machine Or Operation:** 

Description:

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

7.0

PACKAGING 1



PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock Location:

8.0

QC21



FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



a 08108127

									ospace Ltd	Dart Aer		
		<del> </del>			ANGES	ORK ORDER CH	W			W/O:		
Approval QC Inspector	Approval Chief Eng / Prod Mgr	Qty	Date	Ву		ANGE	OCEDURE CHA	PRO	STEP	DATE		
					į							
	Date:	<b>\</b>	No <b>DQ</b> A	R: Yes N	NCR	egory:	Fault Cate	PAR #:	,	Part No:		
·····	Date:	d:	C Closed	QA: N/C								
			)	(NCR)	RMANCE	ER NON-CONFO	WORK ORD			NCR:		
Approval	Approval	Verification Appre		Section B	Corrective Action		Description of NC					
QC Inspector	Chief Eng				tion	Action Descrip Chief Eng	Initial Chief Eng	Section A	STEP	DATE		
								ţ				
		i	1		tion		1	Section A	STEP	DATE		

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	40895
Description: Mounting Bracket	Part Number:	D2581
Inspection Dwg: D2581 Rev: A1		Page 1 of 1

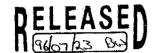
	FIRS	T ARTICLE IN	ISPECTION	ON CHE	CKLIST		
		X First Artic	cle _	Prote	otype		
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Com	ments
Ø0.328	+0.006/-0.001	,330	*				
Ø0.191	+0.005/-0.001	195	4				
0.750	+/-0.010	754	×				
3.596	+/-0.010	36∞	×				
2.846	+/-0.010	2.844	¥				
1.995	+/-0.010	1,948	×				
R0.250	+/-0.010	350	۶				
easured by:	B	Audited by:			Prototype Appro	val:	N/A
Date:	8-8-12	Date:	08/00	22	D	ate:	N/A
Doto.	Change				Povis		Annroye

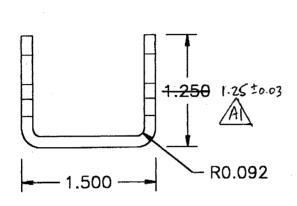
Rev	Date	Change	Revised by	Approved
A	07.01.23	New Issue	KJ/JLM C	\hl]
			101	//-/

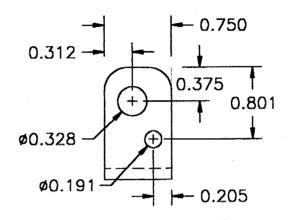


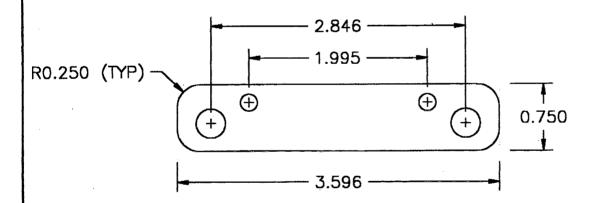


DESIGN MIKE M	DRAWN BY	DART AEROSPACE VICTORIA INTERNATIONAL AIRPORT.	
CHECKED	APPROVED	DRAWING NO.	REV. A
Bu	MM	D2581	SHEET 1 OF 1
DATE	- L. C. St. St. St. St. St. St. St. St. St. St	TITLE	SCALE
96.06.27		MOUNTING BRACKET	1:1
AI # CP	04.05.14	CHANGE TOWNANCE ON 1.25	DIMOVSION
	MIKE M CHECKED BU DATE	MIKE M MIKE M CHECKED APPROVED M. M. DATE 96.06.27	MIKE M MIKE M VICTORIA INTERNATIONAL AIRPORT, CHECKED APPROVED DRAWING NO. D2581  DATE TITLE 96.06.27 MOUNTING BRACKET









MATERIAL: 304/316 SS 0.125 THICK

SHOP COPY
RETURN TO
ENGINEERING
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER